

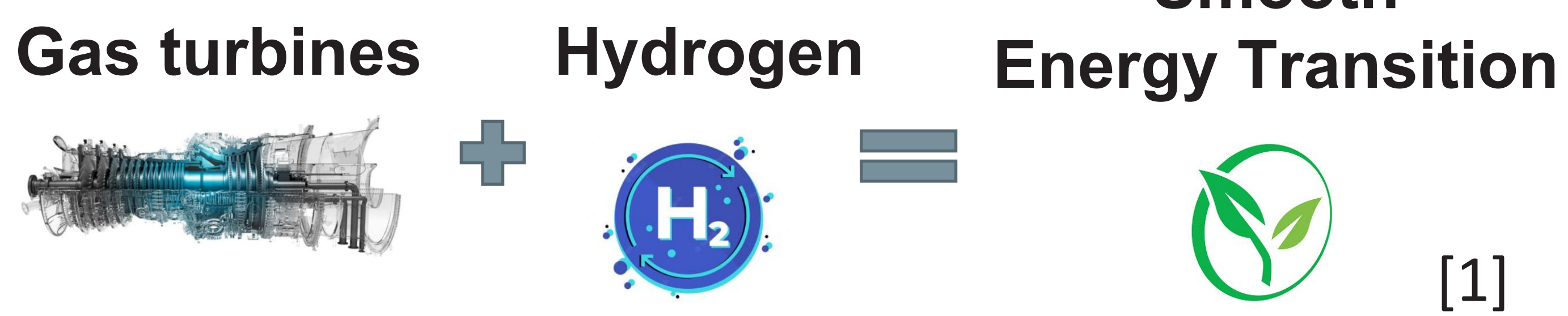
Technological and economical assessment on hydrogen energy conversion systems based in gas turbines

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1 - Introduction



2 - Challenges

- Combustion instabilities for premixed DLN combustors
- High NO_x emissions for non-premixed burners
- Increased water content in the ecosystem
- High cost of green hydrogen

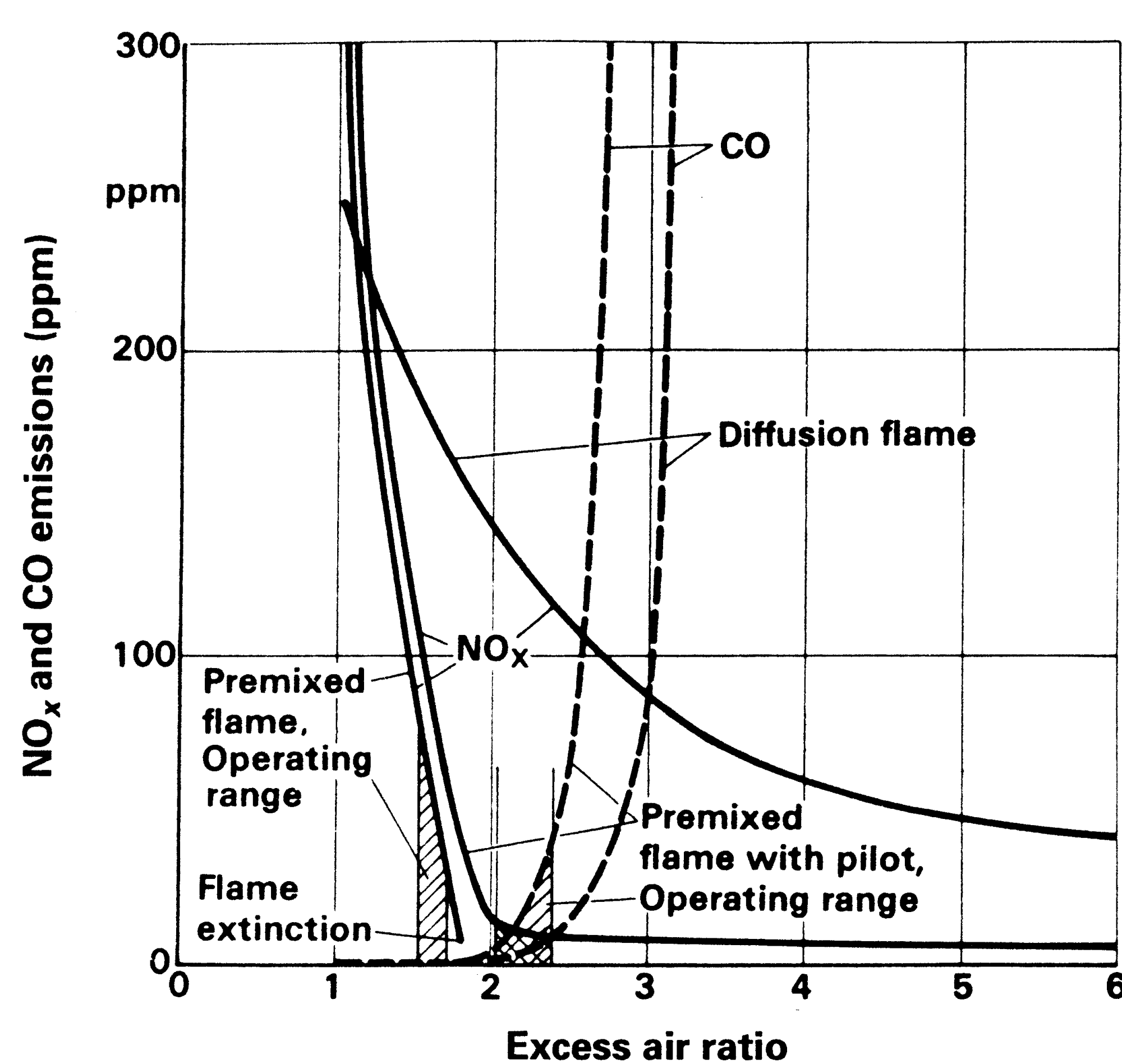
3 - Goal

Investigation of current status, possibilities and limitations of hydrogen gas turbine technology.

Modeling and simulation of combustion process of various fuels.

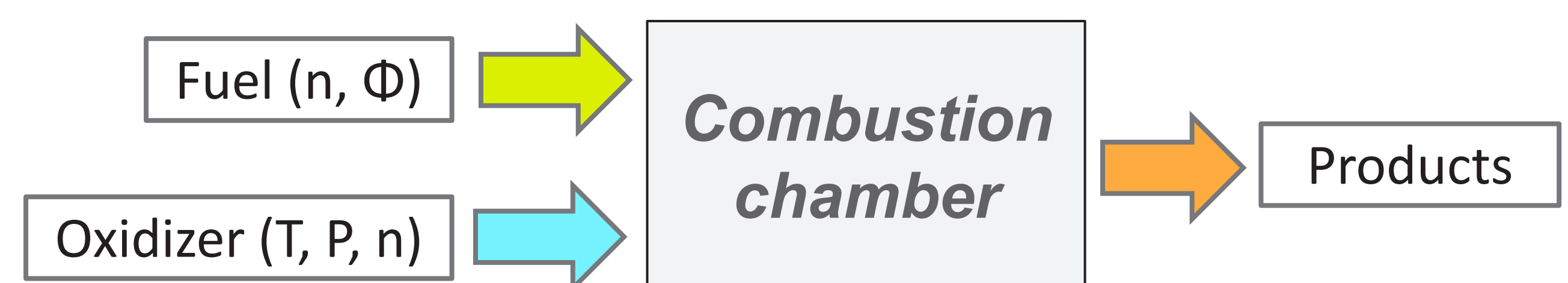
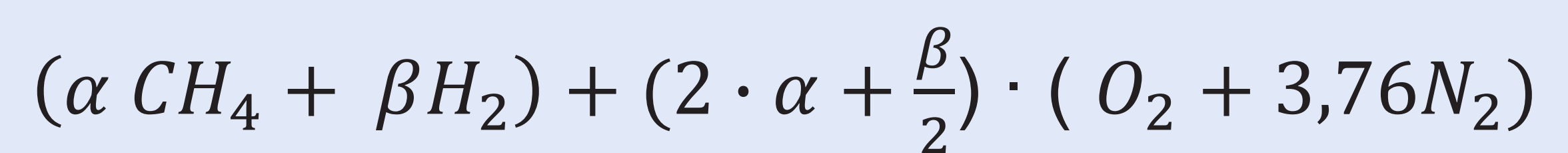
Techno-economic analysis and calculation of green hydrogen cost of production.

4 - Hydrogen combustion



- Premixed and non-premixed flame [2]
- NO_x formation mechanisms [3]

5 - Reactor Simulation



6 - Cost of green hydrogen

$$Cost_{H_2} \left[\frac{\text{€}}{\text{kg}} \right] = \left(\frac{electr. cost \left[\frac{\text{€}}{\text{MWh}} \right]}{1000} + \frac{CAPEX \left[\frac{\text{€}}{\text{kW}} \right]}{t} \cdot \frac{1}{ha} \right) \cdot \frac{H_2 LHV}{eff} - O_2 revenue \left[\frac{\text{€}}{\text{kg}} \right] \cdot 8$$

electr. cost – Price = 30 €/MWh

1000 – conversion factor to kWh

CAPEX – cost of electrolyzer = 900 €/kW

t – lifetime of an electrolyzer = 10 yrs

ha – utilization factor

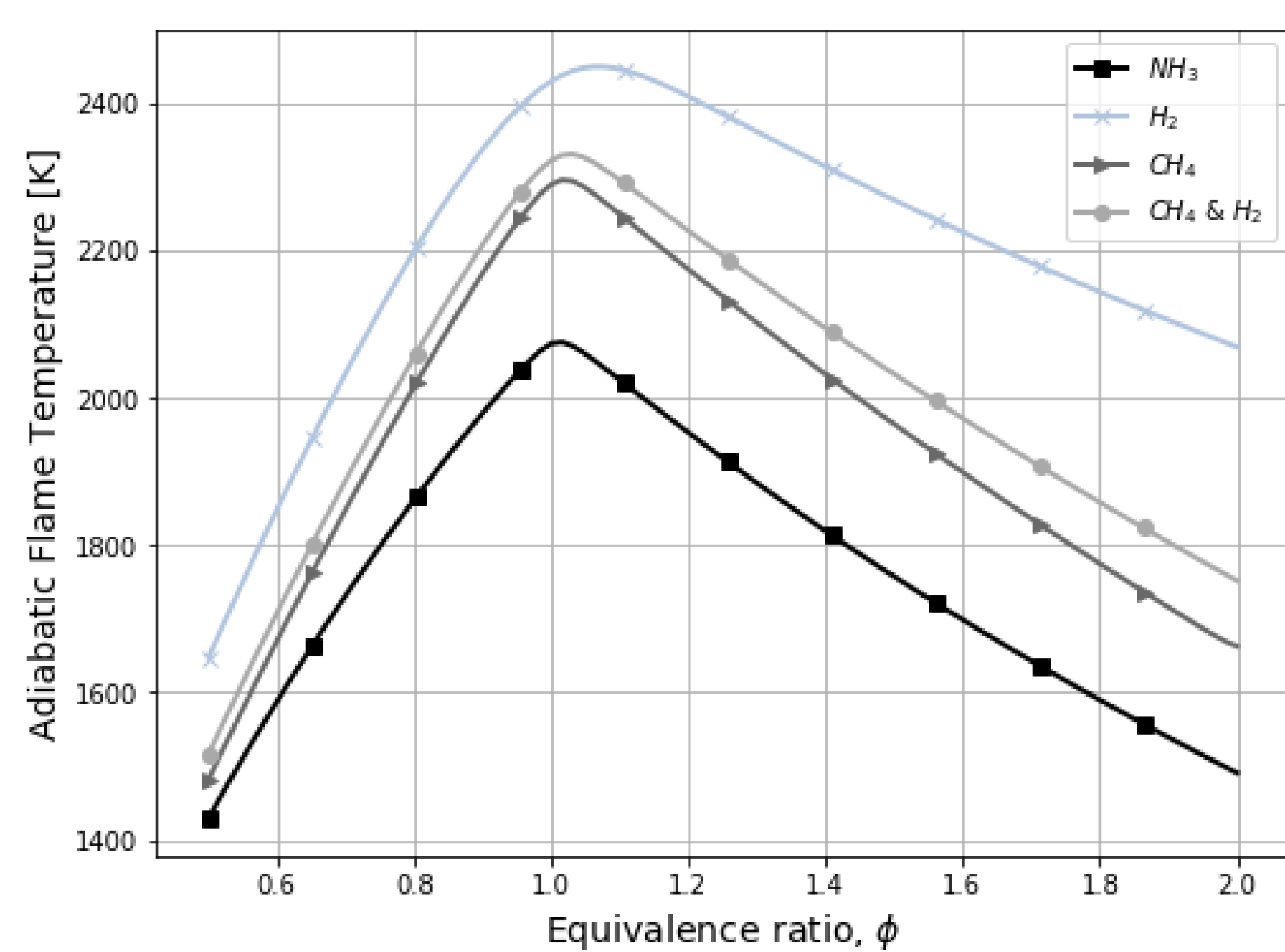
eff – electrolyser efficiency = 70%

H₂ LHV – H₂ Lower Heating Value

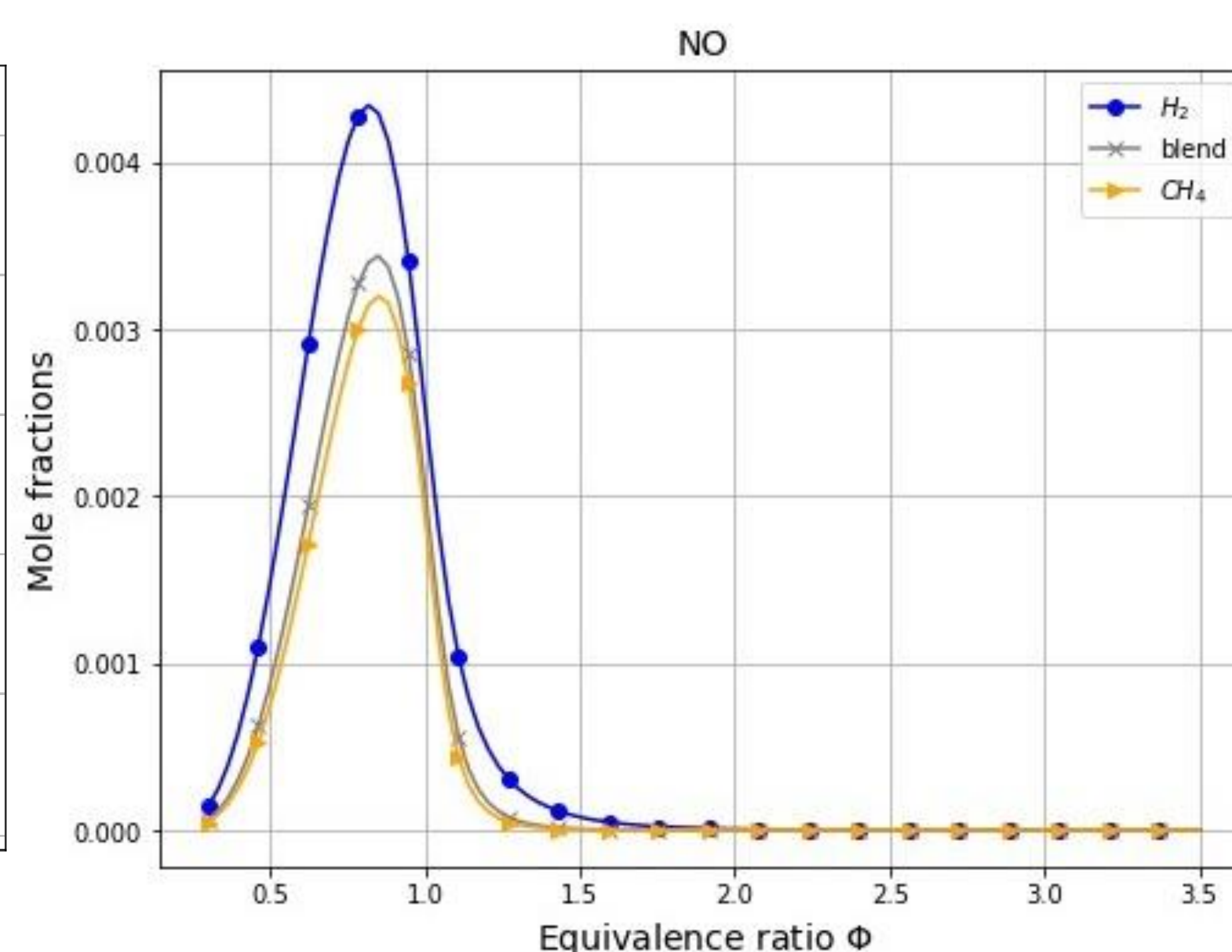
8 – resulting from the reaction of water electrolysis.

For each 1 kg of H₂ there are 8 kg of O₂ produced [4]

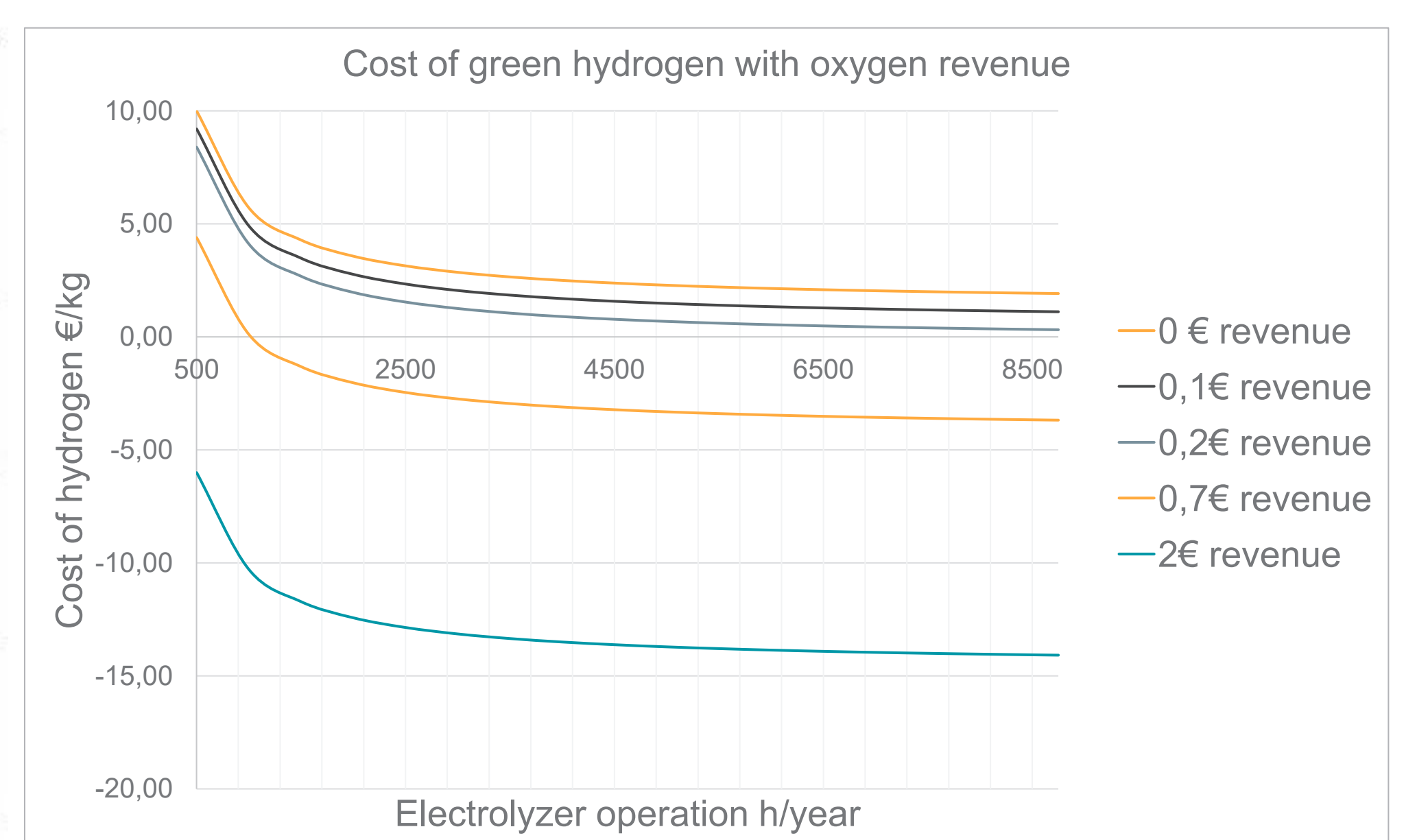
7 - Results and conclusions



Adiabatic flame temperature for various fuels combustion in air at T=300 K, P=1 atm.



Emission formation, combustion of H₂, CH₄ and CH₄ blend with 50% H₂ at T=300 K and P=1 atm.



Green hydrogen cost including the revenue coming from selling electrolysis by-product in form of oxygen and different cost scenarios [5] [6] [7]

- The highest emission contribution from **thermal NO_x** due to high temperature of combustion.
- **Ammonia** as an alternative solution for hydrogen combustion.
- In large scale applications, amount of **water produced** should be taken into account.
- Revenues from selling oxygen could contribute to significant **reduction of green hydrogen cost.**

References

- [1] Mitsubishi Heavy Industries <https://solutions.mhi.com/casestudies/decarbonizing-gas-turbine-by-hydrogen-firing-technology/>
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